

Date: Friday, 01/08/2008 10:42:22 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SLIDE BAR ASS'Y
Job Number : 40890	
Estimate Number : 12262	
P.O. Number :	Part Number : D205523043
This Issue : 01/08/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : 33986	Material :
Written By :	Due Date : 08/08/2008 Qty: 5 Um: Each
Checked & Approved By : <u>JLD 08.8.5</u>	
Comment : Est. B 02.04.04 Updated Drawing and Added Inspection Level 21 SM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0	D30111	Rappel
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
 Slide Bar
 Pick:

Qty	Part Number	Description	Batch
1	D3011-1	Rappel bar	40938

New Batch

JS 08/08/13 x5

3.0	AN960JD616L	Washer
-----	-------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)
 Washer
 Pick:

Qty	Part Number	Description	Batch
2	AN960JD616L	Washer	M102630

JS 08/08/13 x5

4.0	MS21042L6	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)
 Nut
 Pick:

Qty	Part Number	Description	Batch
2	MS21042L6	Lock Nut	M105077

JS 08/08/13 x5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 40890

Part Number: D205523043

Job Number:



Seq. #: Machine Or Operation: Description :

5.0 33116 Stud Fitting



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Stud Fitting

Pick:

Qty Part Number Description
2 33116 Stud Fitting

Batch

1109009 x 8

FF 08/08/25

11923 x 2

JS 08/08/13 (S)

6.0 D30121 Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Decal

Pick:

Qty Part Number Description
2 D3012-1 Decal

Batch

New Batch

41055 x 8

FF 08/08/26

26220 34021 x 2

JS 08/08/13 (S)

7.0 D30123 Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Decal

Pick:

Qty Part Number Description
2 D3012-3 Decal

Batch

New Batch

B34022 x 2

FF 08/08/26

41056 40939 x 8

JS 08/08/13 (S)

8.0 D30125 Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Decal

Pick:

Qty Part Number Description
2 D3012-5 Decal

Batch

B34023 x 2

New Batch

FF 08/08-26

41050 x 8

JS 08/08/13 (S)

9.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D205-523-043

FF 08/08/25 (S)

10.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

JS 08/08/26 (S)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

PACKAGING 1

PACKAGING RESOURCE #1



3x

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *DS*

6/8/07

SD

12.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/07

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

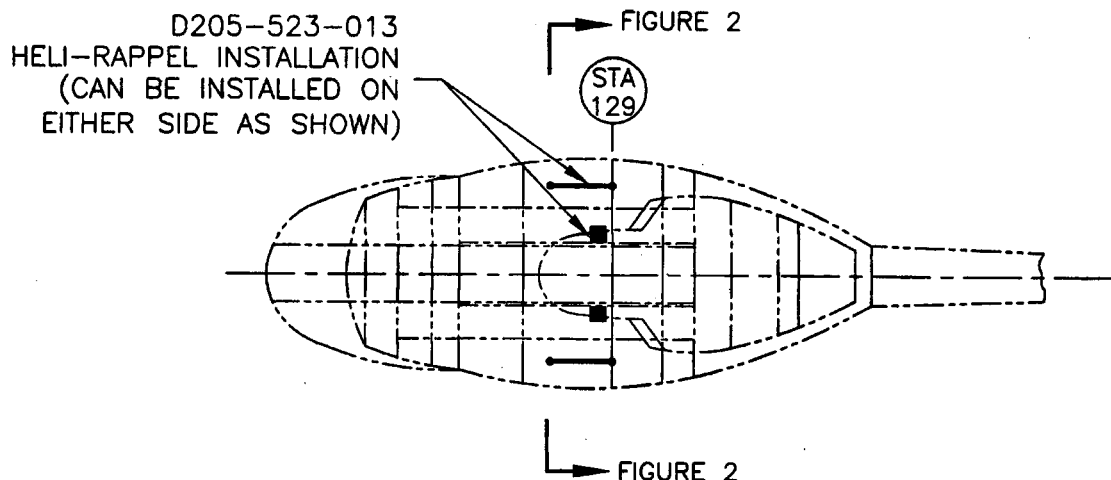


Figure 1 - Location of *Heli-Rappel™* Installation

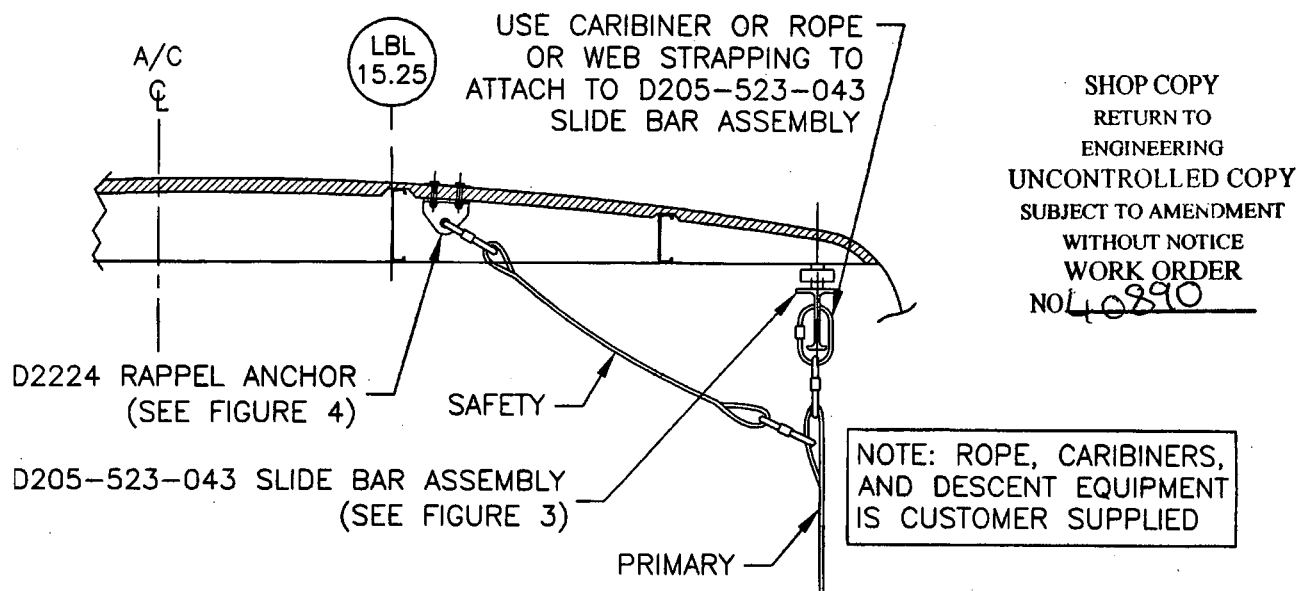


Figure 2 - Location of *Heli-Rappel™* Installation
LH Installation Shown, RH Opposite
(View Looking Aft - Section Rotated 90° CCW)

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Revision: F

Date: 01.03.29

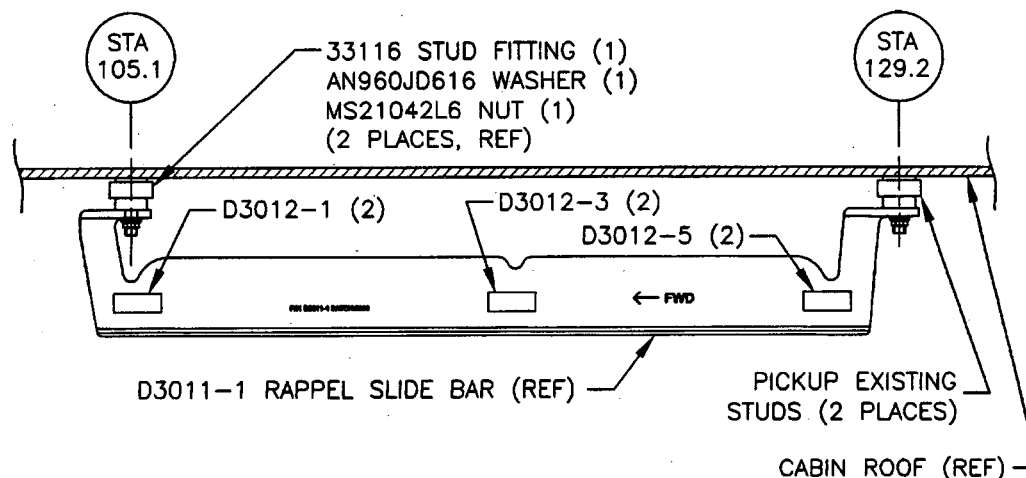


Figure 3 – Installation of D205-523-043 Slide Bar Assembly
(View Looking Inboard)

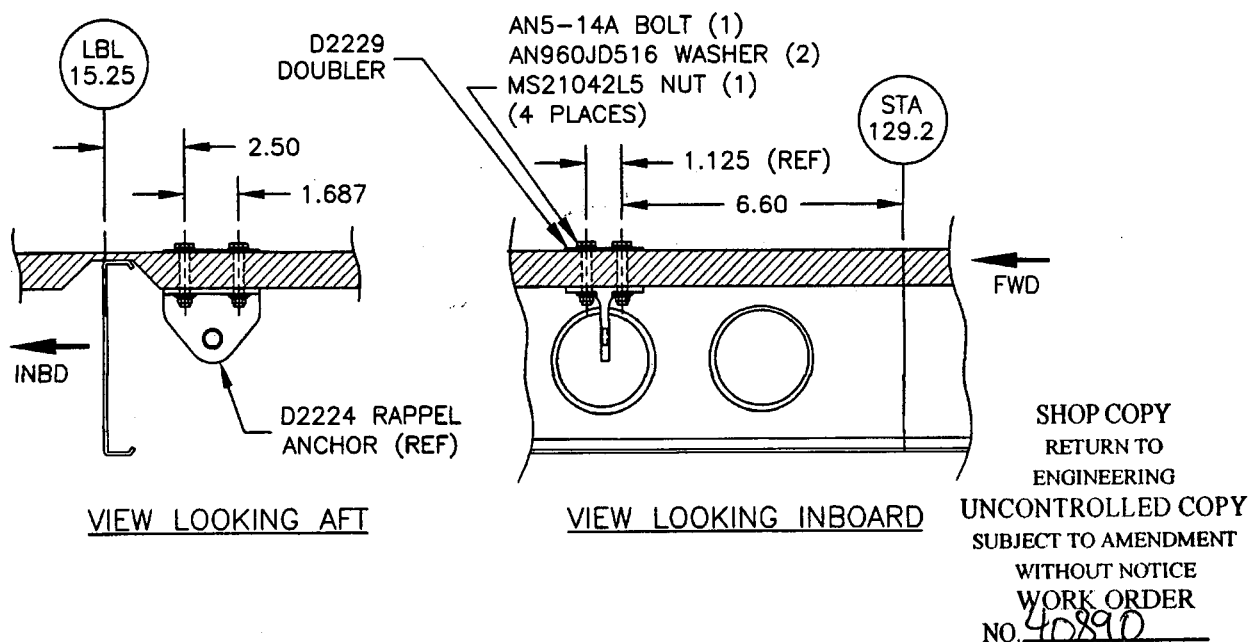


Figure 4 – D2224 Rappel Anchor Installation

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

5. PARTS LIST

-013	-043	Part No.	Description
X		D205-523-013	HELI-RAPPEL™ INSTALLATION
1	X	D205-523-043	SLIDE BAR ASSEMBLY
	1	D3011-1	RAPPEL SLIDE BAR
	2	33116	STUD FITTING
	2	MS21042L6	NUT (OR MS21042-6)
	2	AN960JD616	WASHER
	2	D3012-1	DECAL
	2	D3012-3	DECAL
	2	D3012-5	DECAL
1		D2224	RAPPEL ANCHOR
2		D2229	DOUBLER
4		AN5-14A	BOLT
8		AN960JD516	WASHER
4		MS21042L5	NUT (OR MS21042-5)

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 NO. 40890

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